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Cement Mill Certificate of Analysis

Alaska Basic Industries hereby certify that cement represented by this analysis complies with the current requirements for Type I and Type II of **ASTM C150-11** specifications, and **AASHTO M85-11**.

Portland Cement: Type III Low Alkali

Date Shipped: September 18, 2018

Meets: ASTM C150-11 AASHTO M85-11

Lot # / Ship: #III09182018 MV Bass Strait

Chemical Composition:

Results:

Type III Requirements

Silicon Dioxide (SiO ₂):	20.0%	---
Aluminum Oxide (Al ₂ O ₃): %Max	4.7%	---
Ferric Oxide (Fe ₂ O ₃):% Max	3.2%	---
Calcium Oxide (CaO):	62.5%	---
Magnesium Oxide (MgO): % Max	3.9%	6.0%
Sulfur Trioxide (SO ₃):% Max	3.2%	3.5%
Loss On Ignition% Max:	1.2%	3.0%
Insoluble Residue:% Max	0.17%	0.75%
Tricalcium Silicate (C ₃ S):	55	--
Dicalcium Silicate (C ₂ S):	15	--
Tricalcium Aluminate (C ₃ A):% Max	7.0%	15.0%
Tetracalcium Aluminoferrite (C ₄ AF):	9.70%	--
Total Alkali as NaEq:% Max	0.52%	0.60%
Limestone, 5 % max	0.7%	5.0%
CaCO ₃ in Limestone, 70% min	86%	70%

Physical Properties:

Blaine (min m ² /kg.):	536	260
Vicat, Initial Set (mins.) <i>N</i> Min	100	45
Vicat, Final Set (mins.): Max	250	375
Autoclave Expansion:% Max	0.04%	0.80%
False Set:	79%	--
Air Content (% Max by vol.):	4.30%	12.00%

Mortar Cube Breaks:

Compressive Strength (PSI):		
1 Day _____	2930	1740
3 Days _____	4836	3480
7 Days _____	5831	0

Notes

1. **Test Results:** This mill test represents typical data.
2. The percent of Limestone is slowly being increased, which has no effect on the performance of concrete

Patrick Walter

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Type III

Terminals in

Anchorage • Fairbanks